UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/554,486	10/25/2005	Johannes Georg Schaede	1322.1118101	6552
	7590 08/03/200 SEAGER & TUFTE, L	EXAMINER		
1221 NICOLLET AVENUE SUITE 800 MINNEAPOLIS, MN 55403-2420			HEINRICH, SAMUEL M	
			ART UNIT	PAPER NUMBER
			3742	
			MAIL DATE	DELIVERY MODE
			08/03/2009	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application No.	Applicant(s)			
Office Action Summary		10/554,486	SCHAEDE, JOHANNES GEORG			
		Examiner	Art Unit			
		Samuel M. Heinrich	3742			
Period fo	The MAILING DATE of this communication ap or Reply	pears on the cover sheet with the c	orrespondence address			
WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLEMENTED IS LONGER, FROM THE MAILING DOSSION OF THE MAILING	ATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status						
1)⊠	Responsive to communication(s) filed on 21 A	pril 2009				
•	This action is FINAL . 2b) ☐ This action is non-final.					
=	, -					
٥,١	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Dispositi	on of Claims					
· · ·	Claim(s) <u>1-15</u> is/are pending in the application	1				
-	4a) Of the above claim(s) is/are withdrawn from consideration.					
	Claim(s) is/are allowed.					
· ·	☑ Claim(s) <u>1-15</u> is/are rejected.					
-	☐ Claim(s) is/are objected to. ☐ Claim(s) are subject to restriction and/or election requirement.					
اـــا(٥	claim(s) are subject to restriction and/c	or election requirement.				
Applicati	on Papers					
9)☐ The specification is objected to by the Examiner.						
10)🛛	10)⊠ The drawing(s) filed on <u>25 October 2005</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.					
	Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	e 37 CFR 1.85(a).			
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11)	11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.					
Priority ι	ınder 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
2) Notice (3) Inform	e of References Cited (PTO-892) se of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal F 6) Other:	ate			

DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over US20070151958A1 to Modra in view of USPN 6,715,418 to Hoffmann et al.

Modra shows (Front Page) laser, suction, and aspiration.

Hoffmann et al describe a transport device which comprises a plate suction frame.

The instant claimed laser cutting machine comprising aspiration means and evacuation means in combination with workpiece transport means would have been obvious at the time applicant's invention was made to a person having ordinary skill in the art in order to positively fixture the workpiece and to efficiently remove cut elements.

With respect to claims 2, 3, 10, and 11, the cut part can be cutting debris.

With respect to claims 6, 7, 12, and 13, the laser in Modra is on a gantry.

With respect to claims14, Modra describes (Figure 4) mirror arrangement 28.

Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over US20070151958A1 to Modra in view of USPN 6,715,418 to Hoffmann et al as applied to claim 3 above, and further in view of USPN 4,527,042 to Shinohara et al.

Application/Control Number: 10/554,486 Page 3

Art Unit: 3742

Shinohara describe glass window 20 through which laser 15 is irradiated against a workpiece. The use of a glass window in a vacuum work fixture would have been obvious at the time applicant's invention was made to a person having ordinary skill in the art in order to separate the laser apparatus from the laser beam work spot.

Claim 5 is rejected under 35 U.S.C. 103(a) as being unpatentable over US20070151958A1 to Modra in view of USPN 6,715,418 to Hoffmann et al as applied to claim 1 above, and further in view of USPN 5,337,639 to Morrison.

Morrison pertains to laser cutting and Morrison describes (column 1, lines 59+) well known bar and grippers which pull work through stations on a continuous chain and the use thereof would have been obvious at the time applicant's invention was made to a person having ordinary skill in the art for continuous process operation.

Claims 8 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over US20070151958A1 to Modra in view of USPN 6,715,418 to Hoffmann et al as applied to claims 1 and 9 above, and further in view of USPN 6,343,639 to Kaye et al.

Kaye et al describe (e.g., Abstract) well known forming station and subsequent lay-up station to form a laminate and the use of these two stations, or units, would have been obvious at the time applicant's invention was made to a person having ordinary skill in the art in order to rapidly process raw work pieces into finished product.

Response to Arguments

Applicant's arguments with respect to claims 1-15 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Samuel M. Heinrich whose telephone number is 571-272-1175. The examiner can normally be reached on M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tu B. Hoang can be reached on 571-272-4780. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/554,486 Page 5

Art Unit: 3742

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Samuel M Heinrich/ Primary Examiner, Art Unit 3742